

Material data sheet

Insulating strips of PA 66 GF25 PCR 75
closed-loop, dry impact resistant

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Characteristic	Reference standard	Unit	Samples from extruded insulating strips	
			Dry ⁽¹⁾	Equilibrium moisture content ⁽²⁾
Melting temperature	EN ISO 11357-3	°C	≥ 250 ⁽³⁾	≥ 250 ⁽³⁾
Density	EN ISO 1183-1 or -3	g/cm ³	1.3 +/- 0.05	1.3 +/- 0.05
Annealing residue (glass fibre content)	EN ISO 1172	%	25 +/- 2.5	25 +/- 2.5
Tensile strength	EN ISO 527-2	N/mm ²	≥ 60 ⁽⁴⁾	≥ 40 ⁽⁴⁾
Young's modulus	EN ISO 527-2	N/mm ²	≥ 3100 ⁽⁴⁾	≥ 1600 ⁽⁴⁾
Elongation at break	EN ISO 527-2	%	≥ 4 ⁽⁴⁾	≥ 8 ⁽⁴⁾
Thermal conductivity	EN 12664	W/mK		0.3 ⁽⁵⁾
Reaction to fire	EN 13501-1	-		class E ⁽⁶⁾

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The PA 66 GF25 used for production consists of up to 75% post consumer recycled materials from closed-loop sources. Material is suitable to be used as thermal barrier with mechanical functions according to EN 14024⁽⁷⁾

- 1) Sample water content less than 0.2 % by weight
- 2) Fast conditioning acc. to EN ISO 1110
- 3) Maximum temperature 300 °C
- 4) Specimen Type A22 - mean value with minimum sample size of 5 specimens at room temperature - tension measured in extrusion direction
- 5) The declared value is taken from ISO 10077-2 and can be used for thermal performance of frames according to the mentioned standard
- 6) Report 24-003934-PR02 ift Rosenheim GmbH
- 7) EN14024:2023 section 5.2 Report 24-003459-PR01 ift Rosenheim GmbH

In case of specific questions we gladly offer you our individual support

Insulation solutions for windows, doors, and facades